

# G.A.L. HI-LO WELDING GAGE

## MEASURES INTERNAL ALIGNMENT

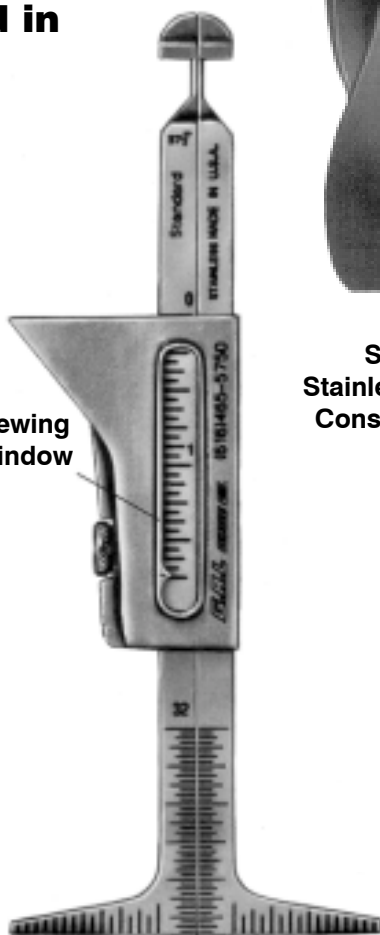
of pipe after fit-up / alignment, cuts radiographic rejects.

Measures internal misalignment of pipe before and after tacking.

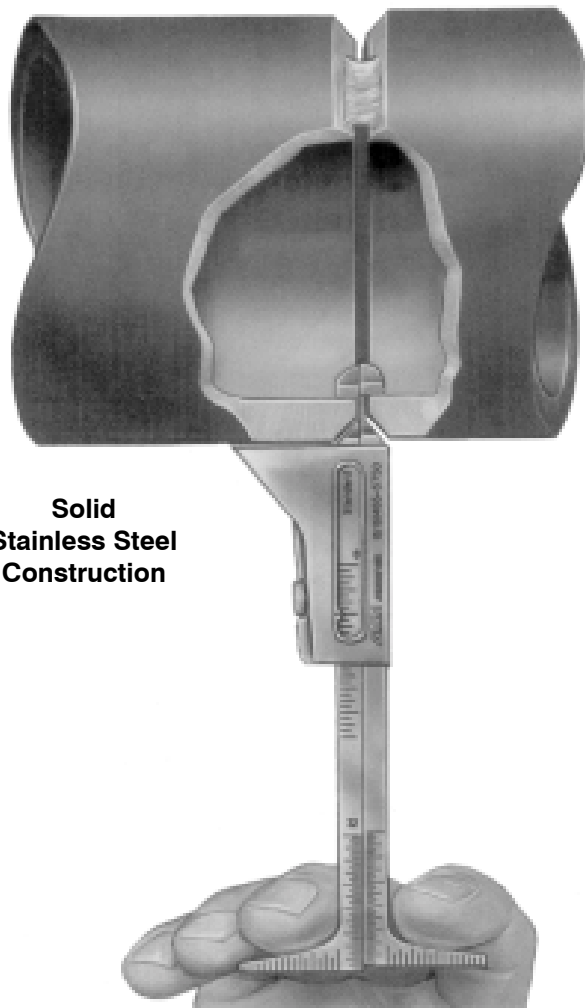
Measurements read in standard one side, and metric on the opposite side.

- Changes from standard to metric, simply remove gauge body, turn scales over and replace body
- Measure internal misalignment
- Measure fit-up gap
- Measure bevel on end preparation
- Measure the crown height of welds
- Measure fillet weld size
- Measure scribe line, socket welds
- Can be calibrated to NBS standard

Viewing Window



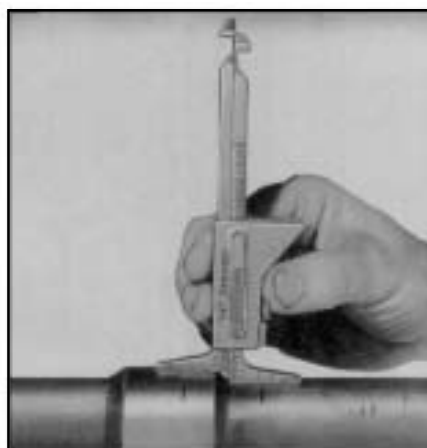
Solid Stainless Steel Construction



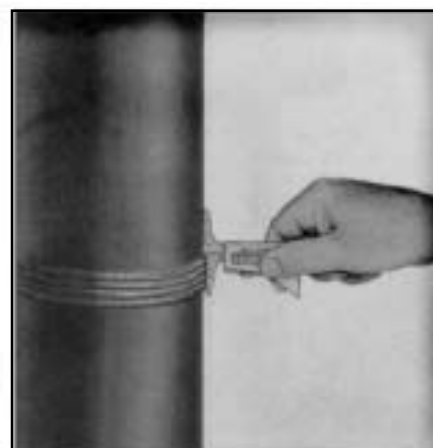
Part No.	Description
GAL-1	Standard & Metric Gauge



Measure internal mismatch, pipe wall.



Measure scribe lines, weld fillet.



Measure crown height.

Satisfy fit-up codes ASME, ANSI, API & MILITARY